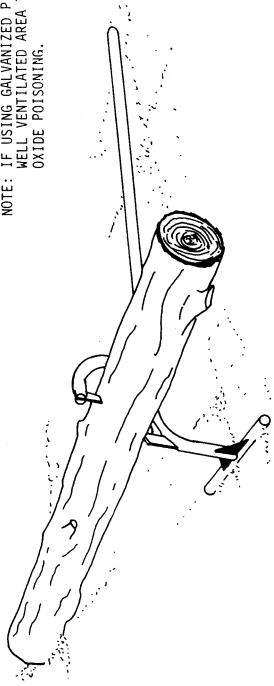
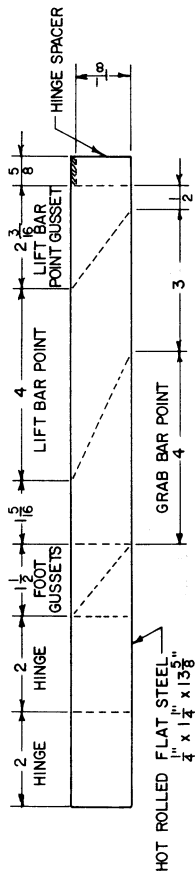


NOTE: IF USING GALVANIZED PIPE, WELD IN WELL VENTILATED AREA TO AVOID ZINC OXIDE POISONING.

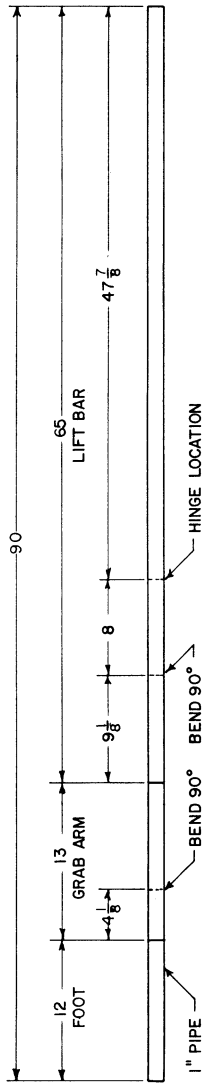
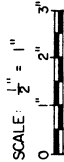


PERSPECTIVE NO SCALE

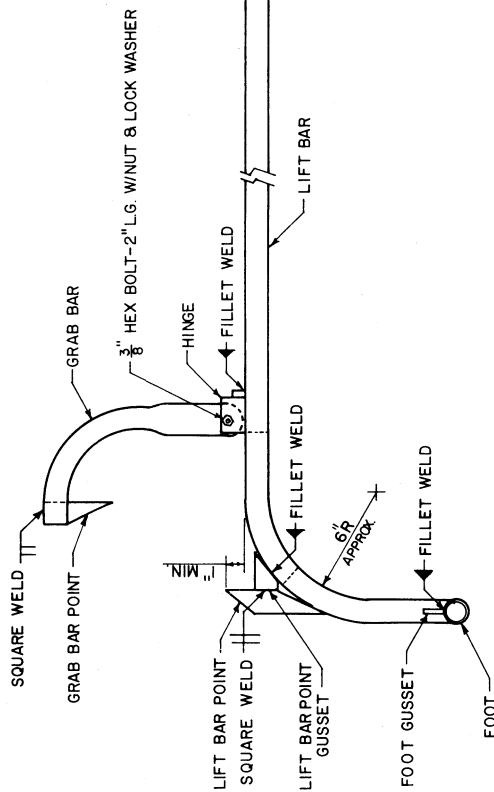
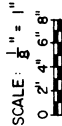


HOT ROLLED FLAT STEEL
1/4" x 1 3/8"

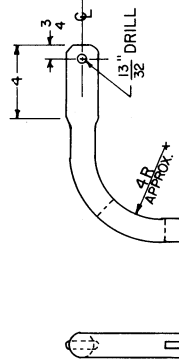
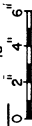
STRAP STEEL CUTTING DIAGRAM SCALE: 1/2" = 1"



BLACK IRON PIPE CUTTING DIAGRAM SCALE: 3/8" = 1"

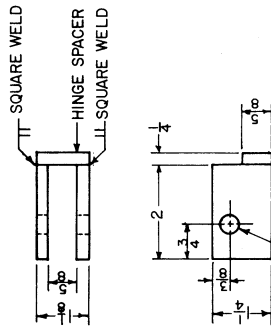
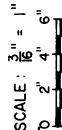


ASSEMBLY DRAWINGS SCALE: 3/16" = 1"

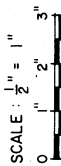


SLOT 7/8" WIDE x 1 1/4" DEEP - FOR GRAB BAR POINT - WELD IN PLACE

GRAB BAR DETAILS SCALE: 3/16" = 1"



HINGE DETAILS SCALE: 1/2" = 1"



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SHEET 1 OF 1